Before:

Comments made on the Requisition (PR) could only be seen on the PR document.

Comments made on the Purchase Order (PO) could only be seen on the PO document.

You had to toggle from the PR to the PO in order to view remarks contained within the Comments Tab or History Tab.

Attachments had to be inserted at the Requisition level.

Now:

Comments made on either the Requisition (PR) or Purchase Order (PO) is visible from the Purchase Order on the Comments Tab or History Tab. If comments are made on the PO after the PR is submitted, the comments are visible on the PR document as well.

Attachments must still be inserted at the Requisition level; however the attachment is visible within the Purchase Order on the Attachment Tab. No need to toggle back to the PR document to see the Attachment.